

ABSTRACT OF THE DISCLOSURE

A spark plug is disclosed in which, in a cross-section of the metallic shell of the spark plug, a crimped portion of the metallic shell is curved such that an end-side part of the crimped portion approaches the insulator, such that an exterior outline of the crimped portion has an outwardly convex crimped curve portion at the end-side part, and such that a tangent to the exterior outline at a base point of the crimped curve portion and a radial line perpendicular to the axis of the insulator form an angle of 50° - 110° . Accordingly, most of a crimping force is imposed in the axial direction of the metallic shell during crimping, and stress generated in the metallic shell in a radial direction is very small. Thus, the metallic shell can be thin-walled and can maintain its shape with high accuracy after crimping.